

**CLAIM AMENDMENTS**

1. (Currently Amended) Method for producing a tubular workpiece, comprising:  
first processing steps of:  
reducing a first area of a tubular initial workpiece by a radial forming process for reducing the an outer diameter of the workpiece,  
forming a transition area, extending at an angle relative to the longitudinal axis of the tubular initial workpiece, said transition area extending between said first area of the tubular initial workpiece having the reduced outer diameter and a non-reduced second area following the transition area,  
a second process step of:  
cold forming the transition area of the initial workpiece to obtain a substantially rectangular shoulder of the workpiece.
2. (Previously Amended) The method as defined in Claim 11, wherein the orbital forming process of the second process step is an orbital forging or axial pressing process.
3. (Currently Amended) The method as defined in Claim 2, wherein the orbital forging process is effected by at least one of:  
a circular movement and a tilting movement.
4. (Currently Amended) Workpiece with a substantially rectangular shoulder comprising:  
an ~~initial~~ initial workpiece ~~having~~ having a wall and a shoulder wherein the shoulder is an integral part of the wall of the tubular initial workpiece and the shoulder is produced by cold forming the initial workpiece by a radial forming process, followed by an orbital forging or axial pressing process.
5. (Currently Amended) Device for producing a tubular workpiece with a substantially rectangular shoulder comprising:  
a reducing unit, adapted to form a ~~transition~~ transition area in the form of a circumferential inclined surface can be formed in a tubular initial workpiece, and  
a forming unit adapted to convert the inclined transition area to a substantially rectangular shoulder of the workpiece by cold forming of the ~~initial~~ tubular initial workpiece.

6. (Previously Amended) The device as defined in Claim 5, wherein the reducing unit of the device comprises at least one forging die.
7. (Previously Amended) The device as defined in Claim 6, wherein the at least one forging die comprises an inclined forming surface.
8. (Previously Amended) The device as defined in Claim 5, wherein the forming unit of the device is an orbital forming unit.
9. (Previously Amended) The device as defined in Claim 5, wherein the forming unit comprises an orbital tool that performs an orbital movement about a longitudinal axis of the initial workpiece.
10. (Previously Amended) The method as defined in Claim 1, wherein radial forming of the first area is effected by rotary swaging.
11. (Previously Amended) The method as defined in Claim 1, wherein the cold-forming process of the second process step is an orbital forming process.